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APPLICATION NOTE

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Using the 8049 as an 80 Column Printer Controller

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Using the 8049 as an 80 Column Printer Controller

Contents

USING THE 8049 AS AN 80 COLUMN PRINTER CONTROLLER

I. INTRODUCTION

This Application Note details using INTEL's 8049 microcomputer as a dot matrix printer controller. Previous INTEL Application notes, (e.g. AP-27 and AP-54) described using intelligent processors and peripherals to control single printer mechanisms. This Application note expands upon the theme established in these prior notes and extends the concept to include a complete bi-directional 80 column printer using a single line buffer. For convenience this application note is divided into six sections:

1. INTRODUCTION
2. PRINT MECHANISM DESCRIPTION
3. INTERFACE CIRCUITRY
4. SOFTWARE
5. CONCLUSION
6. APPENDIX

Over the last few years 80 column output devices have become somewhat of a defacto output standard for business and some data processing applications. It should be mentioned that by no means is the 80 column format a "new" standard. 80 column computer cards have been around for more than 20 years and perhaps the existence of these cards in the early days of computers is why the 80 column format is a standard today.

Many CRT terminals use the 80 by N format and to complement this a number of printers use this same format. One reason, aside from those historic in nature, for the 80 column standard is that 80 columns of 12 pitch text on standard typewritten 8.5 inch by 11 inch paper completely fills up an entire line and allow ample room for margins. So, the 80 column format is an aesthetically convenient format.

Printers are usually divided into either impact or non-impact and a character or line oriented device. Impact printers actually use some type of "striker" to place ink on the paper. More often than not the ink is contained on a ribbon which is placed between the striker and the paper. Non-impact printers use some means other than direct pressure to place the characters on the paper. This type of printer is very fast because there is very little mechanical motion associated with placing the characters on the paper. However, because the paper is required to be treated with a special substance, it is not as convenient as an impact printer.

Character printers are capable of printing one character at a time. (Any standard home typewriter is in effect a character printer.) Line printers must print an entire line at a time. Line printers are usually quite a bit faster than character printers, but they usually don't offer the print quality of character printers.

In recent years, the "computer boom" has caused the price of printers to tumble markedly. High volume production, competition, and the tremendous demand for reliable print mechanisms have all contributed to the decrease in price. Because of their simplicity, line printer mechanisms have decreased in price faster than other mechanisms. Therefore, when high quality print is not needed, a line printer is a very attractive choice.

This application note describes how to control an 80 column impact-line printer with an 8049/8039. The complete software listing is included in the appendix. The 8049 is the high-performance member of the MCS-48™ microcontroller family. The Processor has all of the features of the 8048 plus twice the amount of program and data memory and an 11MHz clock speed. For details about the 8049, please refer to the MCS-48 user's manual.

II. PRINT MECHANISM DESCRIPTION

The model 820 printer is available from C. ITOH ELECTRONICS (5301 BEETHOVEN STREET, LOS ANGELES, CA 90066). This inexpensive and simple printer is ideal for applications requiring 80 columns of dot matrix alpha-numeric information.

The model 820 printer is comprised of three basic sub-assemblies; the chassis or frame, the paper feed mechanism, and the print head. The diagram in Figure 2.1 gives the physical dimensions of the basic print mechanism. The basic chassis for the printer is constructed out of four sheet metal stampings. These stampings are screwed together to form a sturdy base on which all other components of the printer are mounted.

The paper feed mechanism consists of a toothed wheel, a solenoid, a tension spring, and a "catcher." When the solenoid is activated, the arm of the solenoid pulls against the spring and drags over the toothed wheel. When the solenoid is released, its arm is pulled by the spring, but this time the arm grabs a tooth on the wheel and pulls the wheel forward which advances the paper. A "catcher," which is merely a piece of plastic held against the toothed wheel, is added to assure that the paper is advanced only one "tooth" position each time the solenoid is activated.

The print head is comprised of seven solenoids which are mounted in a common housing. The solenoids are physically mounted in a circle, but their hammers are positioned linearly along the vertical axis. These seven vertically positioned hammers are the strikers that actually do the printing.

UNIT: INCH (MM)
DIMENSIONS IN INCH GOVERN

Figure 2.1 Physical Dimensions of C. ITOH Model 820 Printer

PRINT WIRE

Figure 2.2 "Formation" of a Character by a Dot Matrix Printer

A motor, mounted toward the back of the print mechanism, drives a rubber toothed belt which turns a roller guide. A motor turns a guide that moves the print head from right to left and left to right. By properly timing the current flow through the solenoids while the print head is moving across the paper, characters can be formed. Figure 2.2 illustrates how the dot matrix printer "forms" its characters.

The timing pulses for the print head mechanism are generated by an opto-electronic sensor. This sensor, located on the left side plate of the printer, informs the print controller when to apply current to the print head mechanism. This "on-board timing wheel" assures that all characters will be properly spaced and that they will all be "in-line" in a vertical sense.

The print mechanism is also equipped with two additional sensors. These are the left home position sensor, located near the left front of the mechanism, and the right home position sensor, located near the right front of the print mechanism. These sensors simply tell the controller when the print head is in either the left or right home position. A complete timing chart for the printer is shown in Figure 2.3.

III. INTERFACE CIRCUITRY

The manual supplied with the printer recommends some specific interface circuitry. For the most part the circuitry used in this Application Note followed these suggestions. The circuitry needed to drive the print head solenoid is shown in Figure 3.1. This same

Figure 2.3 Timing Diagram of C. ITOH Model 820 Printer

S   : SOLENOID
Tr₁ : 2SD633
R₁ : 330Ω,1/8W
R₂ : 1.3Ω ± 5%, 5W
R₃ : 1kΩ,1/2W
D   : 3BZ61
C   : 1μF 100V
G   : SN7406 OR EQUIVALENT

Figure 3.1 Solenoid Drive Circuit (Eliminate R2 for Line Feed Solenoid)

circuit is used to drive the line feed solenoid except that the current limiting resistor R2 is eliminated. This resistor is not needed because the line feed solenoid is physically much larger than the print head solenoids and can tolerate much higher levels of current.

The print head drivers are connected to an 8212 latch. The latch is interfaced to the BUS PORT on the 8049 and is enabled whenever the WR pin and the BIT 4 of PORT 1 are coincidentally low. The line feed driver is connected to PORT 1 BIT 1 of the 8049.

Note that the driver is simply a Darlington transistor that is driven by an open collector TTL gate. Resistor R2 is the current limiting resistor and diode D, capacitor C, and resistor R3 are used to "dampen" the inductive spike that occurs when driving solenoid S. This circuit is repeated for each of the seven solenoids in the print head. It should be mentioned that, although the type of Darlington transistor needed to drive the print head is not critical, a collector current rating of at least 5 amps and a breakdown voltage (Vceo) of at least 100 volts is needed. Transistors that do not meet these requirements will be damaged by the inductive kickback of the solenoids.

As mentioned in Section 2, the printer provides some sensor interface signals that are derived via three opto-electronic sensors. These signals must be amplified and converted to TTL levels in order to interface to the controller. This conversion is accomplished with a simple voltage comparator. Figure 3.2 is a schematic of the sensor interface circuitry. Note that hysterisis is employed on the voltage comparators. This eliminates "false" sensing.

Figure 3.2 Example of Sensor Circuit

Motor control is accomplished by using a Monsanto MCS-6200 optically-coupled TRIAC. This part is ideal in this kind of application because it provides a simple means of controlling a line-operated motor without sacrificing the isolation needed for safe and reliable operation. Figure 3.3 is a schematic of the motor driving circuit.

Figure 3.3 Motor Driving Circuit

To interface 8049 to the outside world one 8212 latch was used. This latch was connected to the BUS PORT and is enabled by an INS or MOVX instruction coincident with BIT 4 of PORT 1 being in a logical zero state. In this configuration, the 8212 was used to hold the data until read by the 8049. The connection of the 8212 to the 8049 is shown in Figure 3.4 and the parallel port timing diagram is shown in Figure 3.5. The 8212 parallel port was connected to the LINE PRINTER OUTPUT of an INTELLEC MICROCOMPUTER DEVELOPMENT SYSTEM.

Figure 3.4 Connection of the 8212 Input Port to the 8049

Figure 3.5 Parallel Port Timing

IV. SOFTWARE

As mentioned in Section 2, the bulk of the timing needed to control the printer is actually generated by the printer itself. Therefore, all the software must do is harness these timing signals and turn on and off the right solenoids at the right time.

To make things easy, the software needed to drive the printer is broken into four separate routines. These are:

1. INITIALIZATION ROUTINE
2. INPUT ROUTINE
3. OUTPUT ROUTINE
4. LOOKUP ROUTINE

The INITIALIZATION ROUTINE turns the motor on and checks the opto-electronic sensors. If a failure is found, the routine turns off the motor and loops on itself. This insures that the print mechanism is cycled properly before characters are accepted for printing.

This routine also initializes all of the variables used by the printer.

The INPUT ROUTINE reads the characters that are present in the 8212 input port and writes them into the 8049's buffer memory. The routine then checks the characters to see if a CARRIAGE RETURN (ASCII 0CH) has been transmitted. If a CR is detected, the input routine automatically inserts a LINE FEED as the next character. When the input routine detects a LINE FEED, it stops reading characters and sets the direction bits and the print bit in the status register. This action evokes the OUTPUT ROUTINE. A detailed flowchart of the INPUT ROUTINE is shown in Figure 4.1.

Figure 4.1 Input Routine Flowchart

The OUTPUT ROUTINE initializes both the input and output buffer pointers and then reads the characters from the 8049's buffer memory. After a character is read the OUTPUT ROUTINE calls the LOOKUP ROUTINE which reads the proper bit pattern to form that character. This bit pattern is then used to strobe the solenoids. After each character is printed, the OUTPUT ROUTINE calls the INPUT ROUTINE and another character is placed into the buffer memory. This type of operation guarantees that the input buffer cannot "overrun" the output buffer. A flowchart of the OUTPUT ROUTINE is shown in Figure 4.2.

Initially the input buffer pointer is loaded with the address of the first location in the buffer memory. As characters are read, the input buffer pointer increments and fills the buffer memory as shown in Figure 4.3(b) through 4.3(f). When a CARRIAGE RETURN-LINE FEED (CRLF) is encountered the input buffer pointer and the output buffer pointer are reset back to the first location. The OUTPUT ROUTINE then reads the character from the first location in the buffer memory, increments the output buffer pointer and calls the INPUT ROUTINE, which reads another character from the parallel input port.

The OUTPUT ROUTINE reads the entire buffer, inserting space codes (20H) after a CR is detected, and the input buffer pointer follows the output buffer pointer as they "increment" up to the buffer memory. When the OUTPUT ROUTINE has printed the last character or space, the output buffer pointer and the input buffer pointer are set to point at the last location of the buffer memory. The OUTPUT ROUTINE then reads the character from the last location of the buffer memory and proceeds to "decrement" down the buffer memory. Space codes are inserted until a CR is found. Figure 4.3(1) to 4.3(0).

The input buffer pointer follows the output buffer pointer just as in the previous case. When the last, or in this case the first character is printed, the output buffer pointer and the input buffer pointer are set to point at the last location of the buffer memory. Now the pointers are "decrementing" down the buffer memory, but the printer is actually printing in a "normal" left to right fashion.

When the last character or space is printed, the output buffer and the input buffer pointer are set to the first location of the buffer memory and printing takes place in a reverse or right to left manner. After this line is printed, the print head and both buffer pointers are in the same position as they were initially. So, four lines must be printed before the buffer pointers and the print head complete a cycle. Each of these situations is handled separately by four different subroutines: CASE0, CASE1, CASE2, and CASE3.

Figure 4.2 Output Routine Flowchart

IV-I. HANDLING THE I/O BUFFER

Since the C. ITOH Model 820 printer is capable of printing in both directions the 80 character buffer must be manipulated in a manner as to allow maximum input-output efficiency. This is accomplished by reversing the "direction" of the buffer memory each time the printer is printing from right to left. For simplicity, if it is assumed that the buffer is only five bytes long, Figure 4.3 can be used to help explain the buffer operation.

IV-II. TIMING

All critical timing for the printer controller came from two basic sources; the timing sensors on the printer and the internal eight-bit timer of the 8049.

The internal timer of the 8049 was used to control the length of time the solenoids were fired (600 microseconds) and was also used as a "one-shot" to align the printer. This alignment is needed to make the "backward" printing line up vertically with the normal or forward printing. The "one-shot" is used to measure the time from the last column of the last character position until the right sensor flag is covered.

4.3A	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER					
4.3B	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	A				
4.3C	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	A	B			
4.3D	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	A	B	C		
4.3E	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	A	B	C	D	
4.3F	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	A	B	C	D	E
4.3G	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	A	B	C	D	E
4.3H	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	B	C	D	E
4.3I	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	G	C	D	E
4.3J	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	G	H	D	E
4.3K	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	G	H	I	E
4.3L	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	G	H	I	J
4.3M	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	G	H	I	J
4.3N	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	G	H	I	K
4.3O	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	G	H	L	K
4.3P	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	F	G	M	L	K
4.3Q	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	O	N	M	L	K
4.3R	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	O	N	M	L	K
4.3S	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	O	N	M	L	K
4.3T	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	O	N	M	L	P
4.3U	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	O	N	M	Q	P
4.3V	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	O	N	R	Q	P
4.3W	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	O	S	R	Q	P
4.3X	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	T	S	R	Q	P
4.3Y	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	T	S	R	Q	P
4.3Z	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	U	S	R	Q	P
4.3AA	OUTPUT BUFFER / BUFFER MEMORY / *INPUT BUFFER*	U	V	R	Q	P
4.3BB	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	U	V	W	Q	P
4.3CC	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	U	V	W	X	P
4.3DD	OUTPUT BUFFER / BUFFER MEMORY / INPUT BUFFER	U	V	W	X	Y

Figure 4.3 I/O Buffer Handler

When the print head reverses direction and the right sensor flag is uncovered, the timer is then used to determine where to start printing in the reverse direction.

The timer and the print wheel on the printer are used to determine when to place a character. The strobe from the print wheel informs the 8049 when to fire the solenoids and the timer allows the proper spacing between the characters.

V. CONCLUSION

Although the full speed of the 8049 was not used in this application, the high speed of the 8049 makes it possible to "fine-tune" any critical timing parameters. Additionally, the extra available CPU time could be used to add an interrupt driven keyboard and display, such as the ones discussed in AP-40, to the printer. This would allow the printer to function as a complete "terminal".

Very little attempt was made to optimize the software, but still the entire program fits easily in 1.25K of memory; 750 bytes for printer control and 500 bytes for character lookup. Adding lower case to the printer would require an additional 500 bytes of lookup table. The remaining 250 bytes should be used to add "user" features such as tabs, double width printing, etc.

The high speed of the 8049 combined with its hardware and software architecture make it an ideal choice for controlling an 80 column, bi-directional line printer. The I/O structure of the 8049 minimizes the amount of external hardware needed to control the printer and the large amount of on-board program and data memory allow quite a sophisticated control program to be implemented.

APPENDIX A. SCHEMATIC DIAGRAM

APPENDIX B. MONITOR LISTING

```
LOC  OBJ        SEQ          SOURCE STATEMENT

                 1      ;
                 2      ;*********************************************************************
                 3      ;
                 4      ;THIS PROGRAM IMPLEMENTS CONTROL OF THE C.ITOH MODEL 820
                 5      ;PRINTER. THE HARDWARE CONFIGURATION IS AS SUCH:
                 6      ;8212 INPUT PORT ON BUS = DATA INPUT
                 7      ;8212 OUTPUT PORT ON BUS = OUTPUT TO SOLENOID HAMMERS
                 8      ;T1 INPUT = CHARACTER POSITIONING SENSOR ON PRINTER
                 9      ;T0 INPUT = INTERRUPT FROM 8212 INPUT PORT
                10      ;PORT 10 = MOTOR ON, LOW = ON
                11      ;PORT 11 = LINE FEED STROBE, LOW = ON
                12      ;PORT 16 = LEFT MARGIN SENSOR, LOW WHEN COVERED, HIGH WHEN OPEN
                13      ;PORT 17 = RIGHT MARGIN SENSOR, LOW WHEN COVERED, HIGH WHEN OPEN
                14      ;T1 = PIN 2 OF LM339, PRINT WHEEL SENSOR
                15      ;PORT 16 = PIN 13 OF LM339
                16      ;PORT 17 = PIN 14 OF LM339
                17      ;
                18      ;*********************************************************************
                19      ;
                20      ;SYSTEM EQUATES
                21      ;
0000            22 INBUF   EQU    R0              ;POINTS AT INPUT LOCATION
0001            23 OUTBUF  EQU    R1              ;POINTS AT OUTPUT LOCATION
0002            24 SAVPNT  EQU    R2              ;STATUS FOR PRINTING
0003            25 STBCNT  EQU    R3              ;STROBE COUNTER
0004            26 TEMP1   EQU    R4
0005            27 STATUS  EQU    R5              ;BIT 0 = LINE FEED SET
                28                                ;BIT 1 = PRINT
                29                                ;BIT 2 = CONTINUE
                30                                ;BIT 3 = CR FOUND
                31                                ;BIT 4 = LF FOUND
                32                                ;BIT 5 = LF FOUND IN PRINTING
                33                                ;BIT 6 = PRINT DIRECTION
                34                                ;0 = RIGHT TO LEFT
                35                                ;1 = LEFT TO RIGHT
                36                                ;BIT 7 = BUFFER LOAD DIRECTION
                37                                ;0 = FIRST TO MAX
                38                                ;1 = MAX TO FIRST
0006            39 LINCNT  EQU    R6              ;THE LINE COUNTER
0007            40 JUNK1   EQU    R7
006F            41 MAX     EQU    6FH             ;MAX BUFFER LOCATION
0020            42 FIRST   EQU    20H             ;BOTTOM OF BUFFER
                43 $EJECT
```

LOC	OBJ	SEQ	SOURCE STATEMENT	
		44	;	
0000		45	ORG	000H	
		46	;	
		47	;JUMP OVER THE INTERRUPT LOCATIONS	
		48	;	
0000 15		49	DIS	I	;DON'T USE INTERRUPTS
0001 3400		50	JMP	BGIN	;BEGIN THE PROGRAM
		51	;	
000A		52	ORG	0AH	
		53	;	
		54	;START THE PROGRAM	
		55	;	
		56	;LOOP UNTIL THE BUFFER FILLS UP	
		57	;	
000A FD		58	PRNT:	MOV	A,STATUS	;GET THE STATUS
000B 3211		59		JB1	LPRNT	;IF PRINTING, CONTINUE
000D 3400		60		CALL	LDBUF	;READ INTO THE BUFFER
000F 040A		61		JMP	PRNT	;LOOP
		62	;	
		63	;THIS ROUTINE PRINTS A LINE	
		64	;IT FIRST SAVES THE STATUS	
		65	;AND THEN DETERMINES WHICH DIRECTION TO PRINT	
		66	;AND HOW TO MANIPULATE THE BUFFER	
		67	;	
0011 34C9		68	LPRNT:	JMP	STACHK	;GO FIX UP THE STATUS
0013 F224		69	LPRNT1:	JB7	CASE23	;JUMP TO CASE 2 AND 3
0015 0417		70		JMP	CASE01	;JUMP TO CASE 0 AND 1
		71	;	
		72	;CASE01, LOADING THE BUFFER FROM FIRST TO MAX	
		73	;	
0017 B92B		74	CASE01:	MOV	OUTBUF,#FIRST	;SET UP OUTBUF
0019 882B		75		MOV	INBUF,#FIRST	;SET UP INBUF
001B FA		76		MOV	A,SAVPNT	;GET THE SAVED STATUS
001C 94DC		77		CALL	MOTON	;TURN ON THE MOTOR
001E D252		78		JB6	CASE1	;PRINT FOWARD
0020 94B3		79		CALL	PRNTBK	;GET READY TO PRINT BACKWARDS
0022 0431		80		JMP	CASE0	;PRINT BACKWARDS
		81	;	
		82	;CASE23, LOADING BUFFER FROM MAX TO FIRST	
		83	;	
0024 B96F		84	CASE23:	MOV	OUTBUF,#MAX	;SET UP OUTBUF
0026 B86F		85		MOV	INBUF,#MAX	;SET UP INBUF
0028 FA		86		MOV	A,SAVPNT	;GET THE PRINT STATUS
0029 94DC		87		CALL	MOTON	;TURN ON THE MOTOR
002B D2C2		88		JB6	CASE3	;PRINT LEFT TO RIGHT
002D 94B3		89		CALL	PRNTBK	;GET READY TO PRINT BACKWARDS
002F 043D		90		JMP	CASE2	;PRINT RIGHT TO LEFT
		91	;	
		92	$EJECT	

```
LOC    OBJ        SEQ        SOURCE STATEMENT

0031  F1          93 CASE0:   MOV    A,@OUTBUF       ;GET THE CHARACTER
0032  3491        94          CALL   FXPRNT          ;ADJUST FOR PRINTING
0034  B120        95          MOV    @OUTBUF,#20H     ;PUT A SPACE IN BUFFER RAM
0036  F242        96          JB7    FDC             ;FOUND A CR
0038  945E        97          CALL   INCTST          ;UPDATE OUTBUF
003A  C6AE        98          JZ     WATCHD          ;WAIT FOR END
003C  BF20        99          MOV    JUNK1,#20H       ;GET A SPACE TO PRINT
003E  9463       100          CALL   GTPRNT          ;GO PRINT A SPACE
0040  0431       101          JMP    CASE0           ;LOOP
0042  BF20       102 FDC:     MOV    JUNK1,#20H       ;GO PRINT THE LAST SPACE
0044  9463       103 FDC1:    CALL   GTPRNT          ;GO PRINT A CHARACTER
0046  945E       104          CALL   INCTST          ;CHECK OUT BUFFER
0048  C6AE       105          JZ     WATCHD          ;WAIT FOR THE END
004A  F1         106          MOV    A,@OUTBUF        ;GET THE CHARACTER
004B  B120       107          MOV    @OUTBUF,#20H     ;PUT A SPACE THERE
004D  3491       108          CALL   FXPRNT          ;FIX THE CHARACTER UP
004F  AF         109          MOV    JUNK1,A          ;SAVE IT
0050  0444       110          JMP    FDC1            ;LOOP
                 111          ;
                 112          ;
                 113          ;CASE 1, PRINTING LEFT TO RIGHT, LOADING BUFFER FROM
                 114          ;FIRST TO MAX
                 115          ;
0052  F1         116 CASE1:   MOV    A,@OUTBUF        ;GET THE CHARACTER
0053  3491       117          CALL   FXPRNT          ;ADJUST FOR PRINTING
0055  AF         118          MOV    JUNK1,A          ;SAVE ACC
0056  B120       119          MOV    @OUTBUF,#20H     ;PUT A SPACE IN THE BUFFER
0058  F262       120          JB7    CRFOND          ;FOUND A CR?
005A  9463       121          CALL   GTPRNT          ;GO PRINT THE CHARACTER
005C  945E       122          CALL   INCTST          ;CHECK THE BUFFER
005E  C675       123          JZ     WATCH           ;IS THE LAST CHARACTER BEING PRINTED?
0060  0452       124          JMP    CASE1           ;LOOP
0062  B120       125 CRFOND:  MOV    @OUTBUF,#20H     ;PUT A SPACE IN THE BUFFER MEMORY
0064  BF20       126          MOV    JUNK1,#20H       ;PUT A SPACE IN TEMP LOCATION
0066  9463       127          CALL   GTPRNT          ;GO PRINT THE SPACE
0068  945E       128          CALL   INCTST          ;CHECK THE BUFFER
006A  C675       129          JZ     WATCH           ;LAST CHARACTER PRINTED?
006C  F1         130          MOV    A,@OUTBUF        ;GET THE NEXT CHARACTER
006D  3491       131          CALL   FXPRNT          ;ADJUST IT
006F  0462       132          JMP    CRFOND          ;LOOP
                 133 $EJECT
```

```
LOC  OBJ        SEQ          SOURCE STATEMENT

                134        ;
                135        ;THIS ROUTINE CALLS THE LINE FEED
                136        ;
0071 9478       137 DOLF:   CALL    LINEFD      ;STROBE LINE FEED SOLENOID
0073 040A       138         JMP     PRNT        ;GO BACK TO THE PRINT ROUTINE
                139        ;
                140        ;THIS ROUTINE COMPLETES A LINE WHEN THE PRINT
                141        ;HEAD IS MOVING LEFT TO RIGHT
                142        ;
0075 27         143 WATCH:  CLR     A           ;ZERO ACC
0076 62         144         MOV     T,A         ;ZERO TIMER
0077 55         145         STRT    T           ;START THE TIMER
0078 3400       146         CALL    LDBUF       ;GO READ THE LAST CHARACTER
007A 09         147 LOOPW:  IN      A,P1        ;EXAMIN PORT ONE
007B F27A       148         JB7     LOOPW       ;CHECK RIGHT HAND SENSOR
007D 65         149         STOP    TCNT        ;STOP THE TIMER
007E FD         150         MOV     A,STATUS    ;GET THE STATUS
007F 5285       151         JB2     OVR1        ;JUMP IF CONTINUE IS SET
0081 94DF       152         CALL    MOTOF       ;TURN MOTOR OFF
0083 53FD       153         ANL     A,#0FDH     ;RESET BIT ONE
0085 53FB       154 OVR1:   ANL     A,#0FBH     ;RESET CONTINUE BIT
0087 AD         155         MOV     STATUS,A    ;RESTORE STATUS
0088 FA         156         MOV     A,SAVPNT    ;GET THE SAVED STATUS
0089 B271       157         JB5     DOLF        ;DO A LINE FEED IF BIT IS SET
008B 040A       158         JMP     PRNT        ;GO BACK TO PRINT ROUTINE
                159        ;
                160        ;
                161        ;CASE 2, PRINTING RIGHT TO LEFT, LOADING BUFFER FROM
                162        ;MAX TO FIRST
                163        ;
                164        ;
008D F1         165 CASE2:  MOV     A,@OUTBUF   ;GET THE CHARACTER
008E 3491       166         CALL    FXPRNT      ;ADJUST FOR PRINTING
0090 B120       167         MOV     @OUTBUF,#20H ;PUT A SPACE IN BUFFER RAM
0092 F29E       168         JB7     FDCR        ;FIND A CR YET
0094 9472       169         CALL    DECTST      ;CHECK THE BUFFER
0096 C6AE       170         JZ      WATCHD      ;IF ZERO WAIT FOR SENSOR FLAG
0098 BF20       171         MOV     JUNK1,#20H  ;PUT SPACE IN TEMP LOCATION
009A 9463       172         CALL    GTPRNT      ;GO PRINT SPACE
009C 048D       173         JMP     CASE2       ;LOOP
009E BF20       174 FDCR:   MOV     JUNK1,#20H  ;GET A SPACE
00A0 9463       175 FDCR1:  CALL    GTPRNT      ;GO PRINT THE CHARACTER
00A2 9472       176         CALL    DECTST      ;CHECK THE BUFFER
00A4 C6AE       177         JZ      WATCHD      ;LEAVE IF DONE
00A6 F1         178         MOV     A,@OUTBUF   ;GET A CHARACTER
00A7 3491       179         CALL    FXPRNT      ;ADJUST THE CHARACTER FOR PRINTING
00A9 AF         180         MOV     JUNK1,A     ;SAVE IT
00AA B120       181         MOV     @OUTBUF,#20H ;PUT A SPACE WHERE THE CHARACTER WAS
00AC 04A0       182         JMP     FDCR1       ;LOOP
                183 $EJECT
```

LOC	OBJ	SEQ		SOURCE STATEMENT	
		184	;		
		185	;THIS ROUTINE WAITS FOR THE SENSOR FLAGS TO BE COVERED	
		186	;WHEN PRINTING RIGHT TO LEFT	
		187	;		
0BAE	3400	188	WATCHD:	CALL	LDBUF	;GO READ THE LAST CHARACTER
0BB0	09	189		IN	A,P1	;GET SENSOR INFORMATION
0BB1	D2AE	190		JB6	WATCHD	;LOOP IF SENSOR IS NOT COVERED
0BB3	FD	191		MOV	A,STATUS	;GET THE STATUS
0BB4	52BA	192		JB2	OVR	;SEE IF CONTINUE IS SET
0BB6	94DF	193		CALL	MOTOF	;TURN THE MOTOR OFF
0BB8	53FD	194		ANL	A,#0FDH	;RESET BIT 1
0BBA	53FB	195	OVR:	ANL	A,#0FBH	;RESET BIT 3
0BBC	AD	196		MOV	STATUS,A	;RESTORE STATUS
0BBD	FA	197		MOV	A,SAVPNT	;GET THE SAVED STATUS
0BBE	B271	198		JB5	DOLF	;DO A LINE FEED
0BC0	040A	199		JMP	PRNT	;EXIT
		200	;		
		201	;CASE 3, PRINTING LEFT TO RIGHT, LOADING BUFFER FROM	
		202	;MAK TO FIRST	
		203	;		
0BC2	F1	204	CASE3:	MOV	A,@OUTBUF	;GET A CHARACTER
0BC3	3491	205		CALL	FXPRNT	;FIX FOR PRINTING
0BC5	AF	206		MOV	JUNK1,A	;SAVE CHARACTER
0BC6	B120	207		MOV	@OUTBUF,#20H	;PUT A SPACE IN THE BUFFER
0BC8	F2D2	208		JB7	CRFND	;LEAVE IF A CR IS FOUND
0BCA	9463	209		CALL	GTPRNT	;GO PRINT THE CHARACTER
0BCC	9472	210		CALL	DECTST	;CHECK THE BUFFER
0BCE	C675	211		JZ	WATCH	;LEAVE IF DONE
0BD0	B4C2	212		JMP	CASE3	;LOOP
0BD2	B120	213	CRFND:	MOV	@OUTBUF,#20H	;PUT A SPACE IN THE BUFFER RAM
0BD4	BF20	214		MOV	JUNK1,#20H	;GET A SPACE
0BD6	9463	215		CALL	GTPRNT	;PRINT A SPACE
0BD8	9472	216		CALL	DECTST	;CHECK THE BUFFER
0BDA	C675	217		JZ	WATCH	;LEAVE IF DONE
0BDC	F1	218		MOV	A,@OUTBUF	;GET NEXT CHARACTER
0BDD	3491	219		CALL	FXPRNT	;ADJUST IT
0BDF	B4D2	220		JMP	CRFND	;LOOP
		221	$EJECT			

```
LOC   OBJ        SEQ          SOURCE STATEMENT

0100             222          ORG     100H
                 223          ;
0100 09          224 LDBUF:   IN      A,P1            ;READ PORT 1
0101 B21C        225          JB5     LNMODE          ;BIT 5 = H = LINE MODE
0103 1207        226          JB0     ARND            ;JUMP AROUND IF MOTOR IS ON
0105 8901        227          ORL     P1,#01H         ;TURN THE MOTOR OFF
0107 920F        228 ARND:    JB4     NOFF            ;NO FORM FEED
0109 FE          229          MOV     A,LINCNT        ;GET THE LINE COUNTER
010A 4380        230          ORL     A,#80H          ;SET MSB
010C AE          231          MOV     LINCNT,A        ;RESTORE THE LINE COUNTER
010D 23FF        232          MOV     A,#0FFH         ;SET ACC
010F 721A        233 NOFF:    JB3     NOLF            ;JUMP IF NO LINE FEED
0111 9478        234          CALL    LINEFD          ;GO DO A LF OR FF
0113 09          235 BUTLOP:  IN      A,P1            ;READ THE PORT
0114 721A        236          JB3     NOLF            ;WAIT FOR SWITCH TO BE RELEASED
0116 921A        237          JB4     NOLF            ;WAIT FOR SWITCH TO BE RELEASED
0118 2413        238          JMP     BUTLOP          ;LOOP
011A 2400        239 NOLF:    JMP     LDBUF           ;LOOP
                 240          ;
                 241          ;FIRST SEE IF A CHARACTER IS PRESENT IN THE BUFFER
                 242          ;
011C 261F        243 LNMODE:  JNT0    CHAR            ;IF CHARACTER PRESENT, READ IT
011E 83          244          RET                     ;IF NOT, EXIT ROUTINE
                 245          ;
                 246          ;IF THERE IS A CHARACTER, READ IT
                 247          ;
011F FD          248 CHAR:    MOV     A,STATUS        ;GET THE STATUS
0120 5249        249          JB2     ARNDJP          ;IF CONTINUE IS SET, DON'T LOAD
0122 9249        250          JB4     ARNDJP          ;IF LF IS SET, DON'T LOAD
0124 724A        251          JB3     LFCRCK          ;WAS CR SET, SEE IF NEXT CHAR IS LF
0126 94D6        252          CALL    GTCAR           ;GO READ A CHARACTER
0128 3461        253 GOOD:    CALL    FXCHAR          ;MAKE SURE IT IS OK
012A A0          254          MOV     @INBUF,A        ;SAVE CHARACTER IN BUFFER MEMORY
012B FD          255          MOV     A,STATUS        ;GET THE STATUS
012C F239        256          JB7     SUB1            ;IF BIT 7 IS SET DECREMENT BUFFER
012E 18          257          INC     INBUF           ;UPDATE INBUF
012F 237B        258          MOV     A,#MAX+1        ;GET TOP
0131 D8          259          XRL     A,INBUF         ;ARE WE AT THE TOP?
0132 9649        260          JNZ     ARNDJP          ;IF NOT GET THE STATUS
0134 F8          261          MOV     A,INBUF         ;GET INBUF
0135 07          262          DEC     A               ;CHANGE BY ONE
0136 A8          263          MOV     INBUF,A         ;PUT IT BACK
0137 2449        264          JMP     ARNDJP          ;GET THE STATUS
0139 F8          265 SUB1:    MOV     A,INBUF         ;GET INBUF
013A 07          266          DEC     A               ;CHANGE BY ONE
013B A8          267          MOV     INBUF,A         ;PUT INBUF BACK
013C 231F        268          MOV     A,#FIRST-1      ;GET THE BOTTOM OF THE BUFFER
013E D8          269          XRL     A,INBUF         ;TEST THE BUFFER
013F 9649        270          JNZ     ARNDJP          ;IF NOT ZERO READ THE STATUS
0141 18          271          INC     INBUF           ;MOVE INBUF BACK
0142 2449        272          JMP     ARNDJP          ;GO GET STATUS
0144 FD          273 GETSTA:  MOV     A,STATUS        ;GET THE STATUS
0145 1249        274          JB0     ARNDJP          ;IF BIT 0 SET, BYPASS
0147 925B        275          JB4     STBIT1          ;IF LF IS FOUND, SET THE STATUS
0149 83          276 ARNDJP:  RET                     ;EXIT
                 277          ;
                 278          ;THIS ROUTINE "FORCES" A LF AFTER A CR
                 279          ;
014A 94D6        280 LFCRCK:  CALL    GTCAR           ;READ A CHARACTER
014C 230A        281          MOV     A,#0AH          ;GET A LINE FEED
014E 2428        282          JMP     GOOD            ;JUMP BACK
                 283          ;
                 284          ;THIS ROUTINE SETS THE STATUS BITS
                 285          ;
0150 FD          286 STBIT1:  MOV     A,STATUS        ;LOAD THE STATUS
0151 3259        287          JB1     STPRNT          ;IF STILL PRINTING, LEAVE
0153 4302        288          ORL     A,#02H          ;SET PRINT BIT
0155 0340        289          ADD     A,#40H          ;UPDATE POSITION COUNTER
0157 AD          290          MOV     STATUS,A        ;PUT STATUS BACK
0158 83          291          RET                     ;EXIT ROUTINE
0159 5260        292 STPRNT:  JB2     BYEBYE          ;CHECK CONTINUE BIT
015B 4304        293          ORL     A,#04H          ;SET CONTINUE BIT
015D 0340        294          ADD     A,#40H          ;UPDATE PRINT DIRECTION
015F AD          295          MOV     STATUS,A        ;PUT THE STATUS BACK
0160 83          296 BYEBYE:  RET                     ;EXIT
                 297          ;
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LOC  OBJ        SEQ          SOURCE STATEMENT

                298            ;THIS ROUTINE "CONVERTS" LOWER CASE LETTERS TO
                299            ;UPPER CASE
                300            ;
0161 97         301  FKCHAR:  CLR    C              ;CLEAR THE CARRY
0162 537F       302           ANL    A,#7FH         ;STRIP MSB
0164 AF         303           MOV    JUNK1,A        ;SAVE ACC
0165 03AB       304           ADD    A,#0ABH        ;SEE IF NUMBER IS 60H
0167 E670       305           JNC    FINE           ;IF CARRY ISN'T SET, JUMP
0169 FF         306           MOV    A,JUNK1        ;GET ACC BACK
016A 37         307           CPL    A              ;SUBTRACT 20H FROM THE ACC
016B 0320       308           ADD    A,#20H
016D 37         309           CPL    A
016E 2474       310           JMP    FIXDUH         ;JUMP TO TEST CR LF
0170 37         311  FINE:    CPL    A              ;NOW SUBTRACT A0H FROM ACC
0171 03AB       312           ADD    A,#0ABH
0173 37         313           CPL    A
0174 AF         314  FIXDUN:  MOV    JUNK1,A        ;SAVE A
0175 D30D       315           XRL    A,#0DH         ;IS CHARACTER A CR
0177 967F       316           JNZ    LFTEST         ;IF IT IS NOT TEST LF
0179 FD         317           MOV    A,STATUS       ;GET THE STATUS
017A 4308       318           ORL    A,#08H         ;SET BIT 3
017C AD         319           MOV    STATUS,A       ;RESTORE THE STATUS
017D 248F       320           JMP    FIXFIN         ;LEAVE
017F FF         321  LFTEST:  MOV    A,JUNK1        ;GET CHARACTER BACK
0180 D30A       322           XRL    A,#0AH         ;IS IT A LF
0182 C689       323           JZ     FIXUP          ;IF ITS NOT, WE ARE DONE
0184 FF         324           MOV    A,JUNK1        ;GET THE CHARACTER BACK
0185 D30C       325           XRL    A,#0CH         ;IS IT A FORM FEED
0187 968F       326           JNZ    FIXFIN         ;IF NOT FORM FEED, JUMP
0189 FD         327  FIXUP:   MOV    A,STATUS       ;GET THE STATUS
018A 4310       328           ORL    A,#10H         ;SET BIT 4
018C AD         329           MOV    STATUS,A       ;RETURN THE STATUS
018D 3450       330           CALL   STBIT1         ;SET THE STATUS
018F FF         331  FIXFIN:  MOV    A,JUNK1        ;GET THE CHARACTER
LOC  OBJ        SEQ          SOURCE STATEMENT

0190 83         332           RET                   ;EXIT FIXCHAR
                333            ;
                334            ;THIS ROUTINE RECOGNIZES A LF, FF, AND CR
                335            ;DURING THE PRINT OPERATION
                336            ;IT ALSO FORCES A SPACE IF A CHARACTER FOUND
                337            ;IN THE BUFFER IS NOT IN THE LOOKUP TABLE
                338            ;
0191 AF         339  FKPRNT:  MOV    JUNK1,A        ;SAVE ACC
0192 D30C       340           XRL    A,#0CH         ;FORM FEED
0194 C6B2       341           JZ     FFFIX          ;GO SET FORM FEED
0196 FF         342           MOV    A,JUNK1        ;RESTORE CHARACTER
0197 D30D       343           XRL    A,#0DH         ;SEE IF IT IS A CR
0199 C6A8       344           JZ     CRFIX          ;LEAVE IF IT IS
019B FF         345           MOV    A,JUNK1        ;GET ACC BACK
019C D30A       346           XRL    A,#0AH         ;SEE IF IT IS A LF
019E C6AB       347           JZ     LFFIX          ;LEAVE IF IT IS
01A0 FF         348           MOV    A,JUNK1        ;GET CHARACTER BACK
01A1 53E0       349           ANL    A,#0E0H        ;SEE IF IT IS A CHARACTER
01A3 96BD       350           JNZ    ISCHAR         ;IF IT IS JUMP
01A5 2320       351           MOV    A,#20H         ;PUT A SPACE IN ACC
01A7 83         352           RET                   ;EXIT
01A8 4380       353  CRFIX:   ORL    A,#80H         ;SET BIT 7
01AA 83         354           RET                   ;EXIT
01AB FD         355  LFFIX:   MOV    A,STATUS       ;GET THE STATUS
01AC 4320       356           ORL    A,#20H         ;SET LF BIT IN STATUS
01AE AD         357           MOV    STATUS,A       ;PUT THE STATUS BACK
01AF 2320       358           MOV    A,#20H         ;GET A SPACE
01B1 83         359           RET                   ;EXIT
01B2 FD         360  FFFIX:   MOV    A,STATUS       ;GET THE STATUS
01B3 4320       361           ORL    A,#20H         ;SET LINE FEED BIT
01B5 AD         362           MOV    STATUS,A       ;PUT THE STATUS BACK
01B6 FE         363           MOV    A,LINCNT       ;GET THE LINE COUNT
01B7 4380       364           ORL    A,#80H         ;SET BIT 7
01B9 AE         365           MOV    LINCNT,A       ;PUT LINE COUNT BACK
01BA 2320       366           MOV    A,#20H         ;GET A SPACE
01BC 83         367           RET                   ;EXIT
01BD FF         368  ISCHAR:  MOV    A,JUNK1        ;GET CHARACTER BACK
01BE 533F       369           ANL    A,#3FH         ;STRIP THE TWO MSB
01C0 83         370           RET                   ;EXIT
```

15

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LOC  OBJ        SEQ         SOURCE STATEMENT

                371         ;
                372             ;THIS ROUTINE PRINTS THE CHARACTER IN THE ACC
                373         ;
B1C1 AC         374 PRNTIT: MOV    TEMP1,A         ;SAVE CHARACTER
B1C2 E7         375         RL     A               ;MULTIPLY BY TWO
B1C3 E7         376         RL     A               ;MULTIPLY BY FOUR
B1C4 6C         377         ADD    A,TEMP1         ;ADD ONCE TO MULTIPLY BY 5
                378         ;
                379             ;NOW SEE WHAT PART OF THE LOOKUP TABLE TO USE
                380         ;
B1C5 2C         381         XCH    A,TEMP1         ;PUT CHARACTER IN A, TARGET IN TEMP1
B1C6 B2CA       382         JB5    SHORT           ;JUMP TO HIGH ADDRESS IF BIT 5 SET
B1C8 44AB       383         JMP    PAGE1           ;GO TO FIRST PART OF LOOKUP TABLE
B1CA 64AB       384 SHORT:  JMP    PAGE2           ;GO TO SECOND PAGE OF LOOKUP TABLE
                385         ;
                386             ;THIS ROUTINE TRIGGERS THE SOLENOIDS FOR 600 MICROSECONDS
                387             ;AFTER WAITING FOR THE TRIGGER SIGNAL FROM THE PRINTER
                388         ;*
B1CC AF         389 FIRE:   MOV    JUNK1,A         ;SAVE THE ACC
B1CD FD         390         MOV    A,STATUS        ;GET THE STATUS
B1CE D2D4       391         JB6    NT1             ;SEE IF FORWARD OR BACKWARDS
B1D0 56D0       392 FIREX:  JT1    FIREX           ;WAIT FOR T1
B1D2 24D6       393         JMP    FIREY           ;LEAVE
B1D4 46D4       394 NT1:    JNT1   NT1             ;LOOP
B1D6 FF         395 FIREY:  MOV    A,JUNK1         ;GET ACC BACK
B1D7 90         396         MOVX   @R0,A           ;TRIGGER THE SOLENOID
                397         ;
                398             ;NOW KILL 600 MICROSECONDS
                399         ;
B1D8 23F3       400         MOV    A,#0F3H         ;LOAD DELAY NUMBER
B1DA 62         401         MOV    T,A             ;PUT IT IN TIMER
B1DB 55         402         STRT   T               ;START THE TIMER
B1DC 16E0       403 TSJTF:  JTF    KTDUN           ;LOOP ON TIMER FLAG
B1DE 24DC       404         JMP    TSJTF           ;
B1E0 27         405 KTDUN:  CLR    A               ;ZERO ACC
B1E1 90         406         MOVX   @R0,A           ;TURN OFF SOLENOIDS
B1E2 65         407         STOP   TCNT            ;STOP THE TIMER
B1E3 83         408         RET                    ;EXIT FIRE ROUTINE
                409 $EJECT
```

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LOC  OBJ      SEQ       SOURCE STATEMENT
              410       ;
              411       ;****************************************************************
              412       ;
              413       ;THIS IS THE LOOKUP TABLE. THE MSB IS NOT USED, THE MSB - 1
              414       ;IS THE DOT THAT IS THE TOP OF ANY GIVEN CHARACTER AND THE
              415       ;LSB IS THE DOT THAT IS THE BOTTOM OF ANY GIVEN CHARACTER
              416       ;
              417       ;****************************************************************
              418       ;
0200          419       ORG     200H
              420       ;*
0200 3E       421 TABLE1: DB    3EH       ;  *****
0201 41       422       DB      41H       ; *     *
0202 5D       423       DB      5DH       ; * *** *
0203 59       424       DB      59H       ; * **  *
0204 4E       425       DB      4EH       ; *   ***
              426
0205 7C       427       DB      7CH       ; *****
0206 12       428       DB      12H       ;    *  *
0207 11       429       DB      11H       ;    *   *
0208 12       430       DB      12H       ;    *  *
0209 7C       431       DB      7CH       ; *****
              432
020A 7F       433       DB      7FH       ; *******
020B 49       434       DB      49H       ; *  *  *
020C 49       435       DB      49H       ; *  *  *
020D 49       436       DB      49H       ; *  *  *
020E 36       437       DB      36H       ;  ** **
              438
020F 3E       439       DB      3EH       ;  *****
0210 41       440       DB      41H       ; *     *
0211 41       441       DB      41H       ; *     *
0212 41       442       DB      41H       ; *     *
0213 22       443       DB      22H       ;  *   *
              444
0214 7F       445       DB      7FH       ; *******
0215 41       446       DB      41H       ; *     *
0216 41       447       DB      41H       ; *     *
0217 41       448       DB      41H       ; *     *
0218 3E       449       DB      3EH       ;  *****
              450
0219 7F       451       DB      7FH       ; *******
021A 49       452       DB      49H       ; *  *  *
021B 49       453       DB      49H       ; *  *  *
021C 49       454       DB      49H       ; *  *  *
021D 41       455       DB      41H       ; *     *
              456 $EJECT
```

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LOC   OBJ        SEQ        SOURCE STATEMENT

                 457
021E  7F         458        DB      7FH          ; *******
021F  09         459        DB      09H          ;    *   *
0220  09         460        DB      09H          ;    *   *
0221  09         461        DB      09H          ;    *   *
0222  01         462        DB      01H          ;    *   *
                 463
0223  3E         464        DB      3EH          ;  *****
0224  41         465        DB      41H          ; *     *
0225  41         466        DB      41H          ; *     *
0226  51         467        DB      51H          ; * *   *
0227  71         468        DB      71H          ; ***   *
                 469
0228  7F         470        DB      7FH          ; *******
0229  08         471        DB      08H          ;    *
022A  08         472        DB      08H          ;    *
022B  08         473        DB      08H          ;    *
022C  7F         474        DB      7FH          ; *******
                 475
022D  00         476        DB      00H          ;
022E  41         477        DB      41H          ; *     *
022F  7F         478        DB      7FH          ; *******
0230  41         479        DB      41H          ; *     *
0231  00         480        DB      00H          ;
                 481
0232  20         482        DB      20H          ;   *
0233  40         483        DB      40H          ; *
0234  40         484        DB      40H          ; *
0235  40         485        DB      40H          ; *
0236  3F         486        DB      3FH          ;  ******
                 487
0237  7F         488        DB      7FH          ; *******
0238  08         489        DB      08H          ;    *
0239  14         490        DB      14H          ;   * *
023A  22         491        DB      22H          ;  *   *
023B  41         492        DB      41H          ; *     *
                 493
023C  7F         494        DB      7FH          ; *******
023D  40         495        DB      40H          ; *
023E  40         496        DB      40H          ; *
023F  40         497        DB      40H          ; *
0240  40         498        DB      40H          ; *
                 499
0241  7F         500        DB      7FH          ; *******
0242  02         501        DB      02H          ;       *
0243  0C         502        DB      0CH          ;      **
0244  02         503        DB      02H          ;       *
0245  7F         504        DB      7FH          ; *******
                 505
0246  7F         506        DB      7FH          ; *******
0247  04         507        DB      04H          ;      *
0248  08         508        DB      08H          ;     *
0249  10         509        DB      10H          ;    *
024A  7F         510        DB      7FH          ; *******
                 511 $EJECT
```

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LOC  OBJ       SEQ         SOURCE STATEMENT

          512
024B 3E      513         DB      3EH          ;   *****
024C 41      514         DB      41H          ;  *     *
024D 41      515         DB      41H          ;  *     *
024E 41      516         DB      41H          ;  *     *
024F 3E      517         DB      3EH          ;   *****
          518
0250 7F      519         DB      7FH          ; *******
0251 09      520         DB      09H          ;    *   *
0252 09      521         DB      09H          ;    *   *
0253 09      522         DB      09H          ;    *   *
0254 06      523         DB      06H          ;     **
          524
0255 3E      525         DB      3EH          ;   *****
0256 41      526         DB      41H          ;  *     *
0257 51      527         DB      51H          ;  * *   *
0258 21      528         DB      21H          ;   *   *
0259 5E      529         DB      5EH          ;  * ****
          530
025A 7F      531         DB      7FH          ; *******
025B 09      532         DB      09H          ;    *   *
025C 19      533         DB      19H          ;    **  *
025D 29      534         DB      29H          ;   * * *
025E 46      535         DB      46H          ;  *   **
          536
025F 26      537         DB      26H          ;   *  **
0260 49      538         DB      49H          ;  *  *  *
0261 49      539         DB      49H          ;  *  *  *
0262 49      540         DB      49H          ;  *  *  *
0263 32      541         DB      32H          ;   **  *
          542
0264 01      543         DB      01H          ;       *
0265 01      544         DB      01H          ;       *
0266 7F      545         DB      7FH          ; *******
0267 01      546         DB      01H          ;       *
0268 01      547         DB      01H          ;       *
          548
0269 3F      549         DB      3FH          ;  ******
026A 40      550         DB      40H          ; *
026B 40      551         DB      40H          ; *
026C 40      552         DB      40H          ; *
026D 3F      553         DB      3FH          ;  ******
          554
026E 1F      555         DB      1FH          ;   *****
026F 20      556         DB      20H          ;  *
0270 40      557         DB      40H          ; *
0271 20      558         DB      20H          ;  *
0272 1F      559         DB      1FH          ;   *****
          560
0273 7F      561         DB      7FH          ; *******
0274 20      562         DB      20H          ;   *
0275 18      563         DB      18H          ;    **
0276 20      564         DB      20H          ;   *
0277 7F      565         DB      7FH          ; *******
          566 $EJECT
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LOC  OBJ         SEQ         SOURCE STATEMENT

                 567
0278 63          568         DB      63H       ;  **     **
0279 14          569         DB      14H       ;    *   *
027A 08          570         DB      08H       ;     *
027B 14          571         DB      14H       ;    *   *
027C 63          572         DB      63H       ;  **     **
                 573
027D 03          574         DB      03H       ;          **
027E 04          575         DB      04H       ;         *
027F 78          576         DB      78H       ;  ****
0280 04          577         DB      04H       ;         *
0281 03          578         DB      03H       ;          **
                 579
0282 61          580         DB      61H       ;  **    *
0283 51          581         DB      51H       ;  *  *   *
0284 49          582         DB      49H       ;  *   *  *
0285 45          583         DB      45H       ;  *    * *
0286 43          584         DB      43H       ;  *     **
                 585
0287 7F          586         DB      7FH       ;  *******
0288 7F          587         DB      7FH       ;  *******
0289 41          588         DB      41H       ;  *      *
028A 41          589         DB      41H       ;  *      *
028B 41          590         DB      41H       ;  *      *
                 591
028C 02          592         DB      02H       ;        *
028D 04          593         DB      04H       ;       *
028E 08          594         DB      08H       ;      *
028F 10          595         DB      10H       ;     *
0290 20          596         DB      20H       ;    *
                 597
0291 41          598         DB      41H       ;  *      *
0292 41          599         DB      41H       ;  *      *
0293 41          600         DB      41H       ;  *      *
0294 7F          601         DB      7FH       ;  *******
0295 7F          602         DB      7FH       ;  *******
                 603
0296 10          604         DB      10H       ;     *
0297 08          605         DB      08H       ;      *
0298 04          606         DB      04H       ;       *
0299 08          607         DB      08H       ;      *
029A 10          608         DB      10H       ;     *
                 609
029B 40          610         DB      40H       ;  *
029C 40          611         DB      40H       ;  *
029D 40          612         DB      40H       ;  *
029E 40          613         DB      40H       ;  *
029F 40          614         DB      40H       ;  *
                 615 $EJECT
```

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LOC   OBJ        SEQ           SOURCE STATEMENT

               616          ;
B2A0  BB00       617 PAGE1:   MOV    STBCNT,#00H   ;ZERO STROBE COUNTER
B2A2  FA         618          MOV    A,SAVPNT      ;GET DIRECTION
B2A3  37         619          CPL    A             ;FLIP BITS
B2A4  D2B3       620          JB6    BAKWRD        ;IF BACKWARD JUMP OUT
B2A6  FC         621 LKL0:    MOV    A,TEMP1       ;GET THE TARGET
B2A7  A3         622          MOVP   A,@A          ;GET THE DATA
B2A8  34CC       623          CALL   FIRE          ;STROBE THE SOLENOIDS
B2AA  1C         624          INC    TEMP1         ;INCREMENT THE POINTER
B2AB  1B         625          INC    STBCNT        ;INCREMENT THE STROBE COUNTER
B2AC  FB         626          MOV    A,STBCNT      ;GET THE STROBE COUNTER
B2AD  D3B5       627          XRL    A,#B5H        ;IS IT FIVE
B2AF  96A6       628          JNZ    LKL0          ;REPEAT IF NOT FIVE
B2B1  84AE       629          JMP    SETTIM        ;GO BACK
B2B3  FC         630 BAKWRD:  MOV    A,TEMP1       ;GET THE TARGET
B2B4  03B4       631          ADD    A,#B4H        ;COMPENSATE FOR GOING BACKWARDS
B2B6  AC         632          MOV    TEMP1,A       ;SAVE IT
B2B7  FC         633 LKL01:   MOV    A,TEMP1       ;GET THE TARGET
B2B8  A3         634          MOVP   A,@A          ;GET THE DATA
B2B9  34CC       635          CALL   FIRE          ;STROBE THE SOLENOIDS
B2BB  FC         636          MOV    A,TEMP1       ;GET TEMP1
B2BC  07         637          DEC    A             ;DECREASE BY ONE
B2BD  AC         638          MOV    TEMP1,A       ;PUT IT BACK
B2BE  1B         639          INC    STBCNT        ;INCREMENT THE STROBE COUNTER
B2BF  FB         640          MOV    A,STBCNT      ;GET THE STROBE COUNTER
B2C0  D3B5       641          XRL    A,#B5H        ;IS IT FIVE
B2C2  96B7       642          JNZ    LKL01         ;REPEAT IF NOT FIVE
B2C4  84AE       643          JMP    SETTIM        ;GO BACK, CHARACTER IS DONE
               644 $EJECT
```

```
LOC   OBJ      SEQ        SOURCE STATEMENT

               645        ;*
0300           646        ORG    300H
               647        ;*
               648
0300  00       649        DB     00H
0301  00       650        DB     00H
0302  00       651        DB     00H
0303  00       652        DB     00H
0304  00       653        DB     00H
               654
0305  00       655        DB     00H
0306  00       656        DB     00H
0307  5F       657        DB     5FH        ; * *****
0308  00       658        DB     00H
0309  00       659        DB     00H
               660
030A  00       661        DB     00H
030B  07       662        DB     07H        ;      ***
030C  00       663        DB     00H
030D  07       664        DB     07H        ;      ***
030E  00       665        DB     00H
               666
030F  14       667        DB     14H        ;   *  *
0310  7F       668        DB     7FH        ; *******
0311  14       669        DB     14H        ;   *  *
0312  7F       670        DB     7FH        ; *******
0313  14       671        DB     14H        ;   *  *
               672
0314  24       673        DB     24H        ;   *   *
0315  2A       674        DB     2AH        ;  * * *
0316  7F       675        DB     7FH        ; *******
0317  2A       676        DB     2AH        ;  * * *
0318  12       677        DB     12H        ;    *  *
               678
0319  23       679        DB     23H        ;   *   **
031A  13       680        DB     13H        ;    *  **
031B  08       681        DB     08H        ;     *
031C  64       682        DB     64H        ; **   *
031D  62       683        DB     62H        ; **    *
               684
031E  36       685        DB     36H        ;  ** **
031F  49       686        DB     49H        ; *  *  *
0320  56       687        DB     56H        ; * * **
0321  20       688        DB     20H        ; *
0322  50       689        DB     50H        ; * *
               690  $EJECT
```

LOC	OBJ	SEQ	SOURCE STATEMENT	
		691		
0323	00	692	DB	00H	;
0324	00	693	DB	00H	;
0325	07	694	DB	07H	; ***
0326	00	695	DB	00H	;
0327	00	696	DB	00H	;
		697		
0328	1C	698	DB	1CH	; ***
0329	22	699	DB	22H	; * *
032A	41	700	DB	41H	; * *
032B	00	701	DB	00H	;
032C	00	702	DB	00H	;
		703		
032D	00	704	DB	00H	;
032E	00	705	DB	00H	;
032F	41	706	DB	41H	; * *
0330	22	707	DB	22H	; * *
0331	1C	708	DB	1CH	; ***
		709		
0332	22	710	DB	22H	; * *
0333	14	711	DB	14H	; * *
0334	7F	712	DB	7FH	; *******
0335	14	713	DB	14H	; * *
0336	22	714	DB	22H	; * *
		715		
0337	08	716	DB	08H	; *
0338	08	717	DB	08H	; *
0339	7F	718	DB	7FH	; *******
033A	08	719	DB	08H	; *
033B	08	720	DB	08H	; *
		721		
033C	00	722	DB	00H	;
033D	40	723	DB	40H	; *
033E	30	724	DB	30H	; **
033F	00	725	DB	00H	;
0340	00	726	DB	00H	;
		727		
0341	08	728	DB	08H	; *
0342	08	729	DB	08H	; *
0343	08	730	DB	08H	; *
0344	08	731	DB	08H	; *
0345	08	732	DB	08H	; *
		733		
0346	00	734	DB	00H	;
0347	00	735	DB	00H	;
0348	40	736	DB	40H	; *
0349	00	737	DB	00H	;
034A	00	738	DB	00H	;
		739		
034B	20	740	DB	20H	; *
034C	10	741	DB	10H	; *
034D	08	742	DB	08H	; *
034E	04	743	DB	04H	; *
034F	02	744	DB	02H	; *
		745		
0350	3E	746	DB	3EH	; *****
0351	51	747	DB	51H	; * * *
0352	49	748	DB	49H	; * * *
0353	45	749	DB	45H	; * * *
0354	3E	750	DB	3EH	; *****
		751		
0355	00	752	DB	00H	;
0356	42	753	DB	42H	; * *
0357	7F	754	DB	7FH	; *******
0358	40	755	DB	40H	; *
0359	00	756	DB	00H	;
		757		
035A	62	758	DB	62H	; ** *
035B	51	759	DB	51H	; * * *
035C	49	760	DB	49H	; * * *
035D	49	761	DB	49H	; * * *
035E	46	762	DB	46H	; * **
		763		
035F	21	764	DB	21H	; * *
0360	41	765	DB	41H	; * *

LOC	OBJ	SEQ		SOURCE STATEMENT		
0361	49	766	DB	49H	; * * *
0362	4D	767	DB	4DH	; * ** *
0363	33	768	DB	33H	; ** **
		769			
0364	18	770	DB	18H	; **
0365	14	771	DB	14H	; * *
0366	12	772	DB	12H	; * *
0367	7F	773	DB	7FH	; *******
0368	10	774	DB	10H	; *
		775			
0369	27	776	DB	27H	; * ***
036A	45	777	DB	45H	; * * *
036B	45	778	DB	45H	; * * *
036C	45	779	DB	45H	; * * *
036D	39	780	DB	39H	; *** *
		781			
036E	3C	782	DB	3CH	; ****
036F	4A	783	DB	4AH	; * * *
0370	49	784	DB	49H	; * * *
0371	49	785	DB	49H	; * * *
0372	31	786	DB	31H	; ** *
		787			
0373	01	788	DB	01H	; *
0374	71	789	DB	71H	; *** *
0375	09	790	DB	09H	; * *
0376	05	791	DB	05H	; * *
0377	03	792	DB	03H	; **
		793			
0378	36	794	DB	36H	; ** **
0379	49	795	DB	49H	; * * *
037A	49	796	DB	49H	; * * *
037B	49	797	DB	49H	; * * *
037C	36	798	DB	36H	; ** **
		799	$EJECT		

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LOC  OBJ      SEQ        SOURCE STATEMENT

              800
037D 46       801        DB      46H        ;  *    **
037E 49       802        DB      49H        ;  *  *  *  *
037F 49       803        DB      49H        ;  *  *  *   *
0380 29       804        DB      29H        ;   *  *   *
0381 1E       805        DB      1EH        ;   ****
              806
0382 00       807        DB      00H        ;
0383 00       808        DB      00H        ;
0384 14       809        DB      14H        ;    *  *
0385 00       810        DB      00H        ;
0386 00       811        DB      00H        ;
              812
0387 00       813        DB      00H        ;
0388 40       814        DB      40H        ;  *
0389 34       815        DB      34H        ;   **  *
038A 00       816        DB      00H        ;
038B 00       817        DB      00H        ;
              818
038C 08       819        DB      08H        ;      *
038D 14       820        DB      14H        ;     *  *
038E 22       821        DB      22H        ;    *    *
038F 41       822        DB      41H        ;  *      *
0390 00       823        DB      00H        ;
              824
0391 14       825        DB      14H        ;     *  *
0392 14       826        DB      14H        ;     *  *
0393 14       827        DB      14H        ;     *  *
0394 14       828        DB      14H        ;     *  *
0395 14       829        DB      14H        ;     *  *
              830
0396 00       831        DB      00H        ;
0397 41       832        DB      41H        ;  *      *
0398 22       833        DB      22H        ;    *    *
0399 14       834        DB      14H        ;     *  *
039A 08       835        DB      08H        ;      *
              836
039B 02       837        DB      02H        ;         *
039C 01       838        DB      01H        ;          *
039D 59       839        DB      59H        ;  *  **   *
039E 05       840        DB      05H        ;       *  *
039F 02       841        DB      02H        ;         *
              842 $EJECT
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LOC   OBJ         SEQ           SOURCE STATEMENT

03A0  BB00        843 PAGE2:  MOV    STBCNT,#00H    ;ZERO STROBE COUNTER
03A2  FA          844         MOV    A,SAVPNT       ;GET DIRECTION
03A3  37          845         CPL    A              ;FLIP BITS
03A4  D2B5        846         JB6    BKWRD          ;IF BACKWARD JUMP OUT
03A6  FC          847 LKHI:   MOV    A,TEMP1        ;GET THE TARGET
03A7  036B        848         ADD    A,#6BH         ;ADJUST THE TARGET
03A9  A3          849         MOVP   A,@A           ;GET THE DATA
03AA  34CC        850         CALL   FIRE           ;STROBE THE SOLENOIDS
03AC  1C          851         INC    TEMP1          ;INCREMENT THE POINTER
03AD  1B          852         INC    STBCNT         ;INCREMENT THE STROBE COUNTER
03AE  FB          853         MOV    A,STBCNT       ;GET THE STROBE COUNTER
03AF  D305        854         XRL    A,#05H         ;IS IT FIVE
03B1  96A6        855         JNZ    LKHI           ;REPEAT IF NOT FIVE
03B3  84AE        856         JMP    SETTIM         ;GO BACK
03B5  FC          857 BKWRD:  MOV    A,TEMP1        ;GET THE TARGET
03B6  0364        858         ADD    A,#64H         ;COMPENSATE FOR GOING BACKWARDS
03B8  AC          859         MOV    TEMP1,A        ;SAVE IT
03B9  FC          860 LKHI1:  MOV    A,TEMP1        ;GET THE TARGET
03BA  A3          861         MOVP   A,@A           ;GET THE DATA
03BB  34CC        862         CALL   FIRE           ;STROBE THE SOLENOIDS
03BD  FC          863         MOV    A,TEMP1        ;GET TEMP1
03BE  07          864         DEC    A              ;DECREASE BY ONE
03BF  AC          865         MOV    TEMP1,A        ;PUT IT BACK
03C0  1B          866         INC    STBCNT         ;INCREMENT THE STROBE COUNTER
03C1  FB          867         MOV    A,STBCNT       ;GET THE STROBE COUNTER
03C2  D305        868         XRL    A,#05H         ;IS IT FIVE
03C4  96B9        869         JNZ    LKHI1          ;REPEAT IF NOT FIVE
03C6  84AE        870         JMP    SETTIM         ;GO BACK, CHARACTER IS DONE
                  871 $EJECT
```

LOC	OBJ	SEQ		SOURCE STATEMENT	
		872		;	
0400		873		ORG	400H
		874		;	
0400	27	875	BGIN:	CLR	A	;ZERO ACC
0401	90	876		MOVX	@R0,A	;TURN OFF THE SOLENOIDS
0402	9408	877		CALL	SETUP	;SET UP THE PRINTER
0404	943F	878		CALL	VARSET	;SET UP THE SOFTWARE
0406	040A	879		JMP	PRNT	;GO START
		880		;	
0408	23FE	881	SETUP:	MOV	A,#0FEH	;LOAD ACC WITH VALUE TO TURN ON MOTOR
040A	39	882		OUTL	P1,A	;TURN ON MOTOR
		883		;	
		884				;NOW DELAY 3.2 SECONDS WHILE CHECKING RIGHT SENSOR
		885		;	
040B	BC05	886		MOV	TEMP1,#05H	;LOAD DELAY VALUE ONE
040D	BFFF	887	SELFC:	MOV	JUNK1,#0FFH	;LOAD DELAY VALUE TWO
040F	BEFF	888	SELFB:	MOV	LINCNT,#0FFH	;LOAD DELAY VALUE THREE
0411	09	889	SELFA:	IN	A,P1	;READ PORT ONE
0412	37	890		CPL	A	;MAKE THINGS RIGHT
0413	F21D	891		JB7	DONER	;IS BIT 7 SET?
0415	EE11	892		DJNZ	LINCNT,SELFA	;SMALL LOOP
0417	EF0F	893		DJNZ	JUNK1,SELFB	;BIGGER LOOP
0419	EC0D	894		DJNZ	TEMP1,SELFC	;BIGGEST LOOP
041B	845A	895		JMP	ERROR	;SOMETHING IS WRONG
		896		;	
		897				;NOW MAKE SURE THE RIGHT SENSOR IS CLEARED
		898		;	
041D	BFFF	899	DONER:	MOV	JUNK1,#0FFH	;SET UP DELAY
041F	BEFF	900	SELF:	MOV	LINCNT,#0FFH	;SOME MORE DELAY
0421	09	901	SELF1:	IN	A,P1	;GET THE FLAG INFORMATION
0422	F22A	902		JB7	DONEF	;IS FLAG CLEARED?
0424	EE21	903		DJNZ	LINCNT,SELF1	;IF NOT LOOP
0426	EF1F	904		DJNZ	JUNK1,SELF	;LOOP SOME MORE
0428	845A	905		JMP	ERROR	;LEAVE IF FLAG IS NOT UNCOVERED
		906		;	
		907				;NOW CHECK THE LEFT SENSOR IN THE SAME MANNER AS THE
		908				;RIGHT SENSOR, EXCEPT DELAY ONLY 2.5 SECONDS
		909		;	
042A	BC04	910	DONEF:	MOV	TEMP1,#04H	;LOAD DELAY 1
042C	BFFF	911	SELFCC:	MOV	JUNK1,#0FFH	;LOAD DELAY 2
042E	BEFF	912	SELFBB:	MOV	LINCNT,#0FFH	;LOAD DELAY 3
0430	09	913	SELFAA:	IN	A,P1	;READ THE PORT
0431	37	914		CPL	A	;CHANGE THINGS AROUND
0432	D23C	915		JB6	DONEL	;OK IF BIT 6 IS A ZERO
0434	EE30	916		DJNZ	LINCNT,SELFAA	;SMALL LOOP
0436	EF2E	917		DJNZ	JUNK1,SELFBB	;BIGGER LOOP
0438	EC2C	918		DJNZ	TEMP1,SELFCC	;BIGGEST LOOP
043A	845A	919		JMP	ERROR	;SOMETHING IS WRONG
043C	8901	920	DONEL:	ORL	P1,#01H	;TURN MOTOR OFF
043E	83	921		RET		;GO BACK
		922		;	
		923				;NOW SET UP THE VARIABLES
		924		;	
043F	23FE	925	VARSET:	MOV	A,#0FEH	;LOAD THE TIMER
0441	62	926		MOV	T,A	
0442	55	927		STRT	T	;START THE TIMER
0443	B820	928		MOV	INBUF,#FIRST	;LOAD INPUT BUFFER
0445	BE00	929		MOV	LINCNT,#00H	;SET LINE COUNT
0447	BD00	930		MOV	STATUS,#00H	;SET FORWARD BIT
		931		;	
		932				;NOW CLEAR THE RAM AREA BY WRITING SPACE CODES
		933		;	
0449	B920	934		MOV	OUTBUF,#FIRST	;LOAD OUTBUF
044B	2320	935	CLRMEM:	MOV	A,#20H	;PUT SPACE CODE IN ACC
044D	A1	936		MOV	@OUTBUF,A	;PUT SPACE CODE IN DATA MEMORY
044E	19	937		INC	OUTBUF	;UPDATE THE POINTER
044F	F9	938		MOV	A,OUTBUF	;MOVE THE POINTER INTO ACC
0450	D37B	939		XRL	A,#MAX+1	;SEE IF DONE
0452	964B	940		JNZ	CLRMEM	;LOOP IF NOT CLEARED
		941		;	
		942				;NOW CLEAR THE 8212
		943		;	
0454	99EF	944		ANL	P1,#0EFH	;SET ENABLE BIT
0456	80	945		MOVX	A,@INBUF	;CLEAR THE 8212 INPUT BUFFER
0457	8910	946		ORL	P1,#10H	;RESET ENABLE BIT
		947		;	

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LOC   OBJ         SEQ        SOURCE STATEMENT
                  948            ;NOW EXIT VARSET
                  949        ;
0459  83          950        RET                        ;LEAVE INITIALIZATION
                  951        ;
                  952            ;THIS ROUTINE TURNS THE MOTOR OFF AND LOOPS
                  953        ;
045A  89FF        954 ERROR: ORL    P1,#0FFH            ;TURN OFF MOTOR
045C  845C        955 DEAD:  JMP    DEAD                ;LOOP BECAUSE SOMETHING IS WRONG
                  956        ;
                  957            ;THESE ARE ALL SUBROUTINES THAT ARE CALLED
                  958        ;
045E  19          959 INCTST: INC   OUTBUF              ;UPDATE THE POINTER
045F  237B        960        MOV    A,#MAK+1            ;GET THE VALUE FOR THE LAST CHARACTER
0461  D9          961        XRL    A,OUTBUF            ;DO THE TEST
0462  83          962        RET                        ;EXIT
0463  09          963 GTPRNT: IN    A,P1                ;READ PORT ONE
0464  37          964        CPL    A                   ;FLIP BITS
0465  D263        965        JB6    GTPRNT              ;LOOP UNTIL SENSOR IS UNCOVERED
0467  166B        966 TSTJTF: JTF   PIT                 ;SEE IF TIMER FLAG IS SET
0469  8467        967        JMP    TSTJTF              ;TEST FLAG
046B  65          968 PIT:   STOP   TCNT                ;STOP THE TIMER
046C  FF          969        MOV    A,JUNK1             ;GET THE CHARACTER
046D  34C1        970        CALL   PRNTIT              ;PRINT THE CHARACTER
046F  341C        971        CALL   LNMODE              ;GET ANOTHER CHARACTER
0471  83          972        RET                        ;EXIT
0472  F9          973 DECTST: MOV   A,OUTBUF            ;GET OUTBUF
0473  07          974        DEC    A                   ;REDUCE BY ONE
0474  A9          975        MOV    OUTBUF,A            ;PUT BACK IN OUTBUF
0475  D31F        976        XRL    A,#FIRST-1          ;SEE IF IT IS ALL THE WAY DOWN
0477  83          977        RET                        ;EXIT
                  978        ;
                  979            ;THIS ROUTINE DOES A LINE FEED
                  980        ;
0478  FE          981 LINEFD: MOV   A,LINCNT            ;GET THE LINE COUNT
0479  F29B        982        JB7    DOFF                ;IF BIT 7 IS SET, DO A FORMFEED
047B  99FD        983 LFDO:  ANL    P1,#0FDH            ;TURN ON THE SOLENOID
047D  BC4D        984        MOV    TEMP1,#4DH          ;LOAD ONE DELAY
047F  BF93        985 LFLP1: MOV    JUNK1,#93H          ;LOAD ANOTHER DELAY
0481  EF81        986 LFLP2: DJNZ   JUNK1,LFLP2         ;LOOP
0483  EC7F        987        DJNZ   TEMP1,LFLP1         ;LOOP SOME MORE
0485  8902        988        ORL    P1,#02H             ;TURN OFF LF SOLENOID
0487  1E          989        INC    LINCNT              ;UPDATE THE LINE COUNTER
0488  FE          990        MOV    A,LINCNT            ;GET THE LINE COUNT
0489  D328        991        XRL    A,#28H              ;IS PAGE DONE
048B  968F        992        JNZ    NOTDON              ;SKIP OVER
048D  BE00        993        MOV    LINCNT,#00H         ;ZERO LINE COUNTER
                  994        ;
                  995            ;NOW DELAY 90 MILLISECONDS
                  996        ;
048F  BC80        997 NOTDON: MOV   TEMP1,#80H          ;LOAD DELAY VALUES
0491  BFFF        998 LOP1:  MOV    JUNK1,#0FFH         ;
0493  EF93        999 LOP2:  DJNZ   JUNK1,LOP2          ;GENERATE DELAY
0495  EC91        1000       DJNZ   TEMP1,LOP1          ;
0497  83          1001       RET                        ;LINE FEED IS DONE
                  1002       ;
                  1003           ;THIS ROUTINE DOES A FORM FEED
                  1004       ;
0498  09          1005 DOFF:  IN    A,P1                ;GET THS STATUS
0499  37          1006        CPL    A                   ;FLIP ACC
049A  53C0        1007        ANL    A,#0C0H             ;LEAVE ONLY TWO MSB'S
049C  C698        1008        JZ     DOFF                ;IF A FLAG ISN'T COVERED, LOOP
049E  8901        1009        ORL    P1,#01H             ;TURN THE MOTOR OFF
04A0  947B        1010        CALL   LFDO                ;GO DO ONE LINE FEED
04A2  FE          1011 FFCK:  MOV    A,LINCNT            ;GET THE LINE COUNT
04A3  537F        1012        ANL    A,#7FH              ;STRIP BIT SEVEN
04A5  D300        1013        XRL    A,#00H              ;IS IT DONE
04A7  C6AD        1014        JZ     FFDONE              ;LEAVE IF IT IS
04A9  947B        1015        CALL   LFDO                ;STROBE THE SOLENOIDS
04AB  84A2        1016        JMP    FFCK                ;CHECK THE FORM FEED OUT
04AD  83          1017 FFDONE: RET                       ;EXIT FORM FEED
                  1018       ;
04AE  23EB        1019 SETTIM: MOV   A,#0EBH             ;GET DELAY VALUE
04B0  62          1020        MOV    T,A                 ;PUT IN TIMER
04B1  55          1021        STRT   T                   ;START THE TIMER
04B2  83          1022        RET                        ;EXIT
                  1023       ;
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LOC  OBJ        SEQ           SOURCE STATEMENT
04B3 42        1024 PRNTBK: MOV     A,T              ;GET THE TIMER
04B4 37        1025         CPL     A                ;TWOS COMPLEMENT ACC
04B5 17        1026         INC     A
04B6 17        1027         INC     A
04B7 17        1028         INC     A
04B8 17        1029         INC     A
04B9 17        1030         INC     A                ;ADJUST TIMER
04BA 62        1031         MOV     T,A              ;PUT IT BACK IN THE TIMER
04BB B9        1032 INLOOP: IN      A,P1             ;READ PORT 1
04BC F2CB      1033         JB7     CONPBK           ;IF SENSOR IN NOT COVERED, LEAVE
04BE 84BB      1034         JMP     INLOOP           ;OTHERWISE LOOP
04C0 55        1035 CONPBK: STRT    T                ;START THE TIMER
04C1 16C5      1036 CONPB:  JTF     RDTOPT           ;SEE IF READY TO PRINT
04C3 84C1      1037         JMP     CONPB            ;OTHERWISE LOOP
04C5 23FF      1038 RDTOPT: MOV     A,#0FFH          ;LOAD A
04C7 62        1039         MOV     T,A              ;PUT IT IN THE TIMER
04C8 83        1040         RET                      ;EXIT
               1041         ;
               1042         ;THIS ROUTINE ADJUSTS AND SAVES THE STATUS DURING PRINTING
               1043         ;
04C9 FD        1044 STACHK: MOV     A,STATUS         ;GET THE STATUS
04CA 92D2      1045         JB4     LFSET            ;SET LINE FEED BIT
04CC AA        1046 B4RET:  MOV     SAVPNT,A         ;SAVE THE STATUS
04CD 53C2      1047         ANL     A,#0C2H          ;RESET EVERYTHING EXCEPT
               1048                                  ;DIRECTION AND PRINT
04CF AD        1049         MOV     STATUS,A         ;PUT THE STATUS BACK
04D0 0413      1050         JMP     LPRNT1           ;EXIT
04D2 4320      1051 LFSET:  ORL     A,#20H           ;SET BIT 5
04D4 84CC      1052         JMP     B4RET            ;JUMP BACK
               1053         ;
               1054         ;THIS ROUTINE READS A CHARACTER AND PUTS IT IN THE ACC
               1055         ;
04D6 99EF      1056 GTCAR:  ANL     P1,#0EFH         ;SET ENABLE BIT
04D8 80        1057         MOVX    A,@INBUF         ;READ THE CHARACTER
04D9 3910      1058         ORL     P1,#10H          ;RESET ENABLE BIT
04DB 83        1059         RET                      ;EXIT GTCHAR
               1060         ;
               1061         ;THIS ROUTINE TURNS THE MOTOR ON
               1062         ;
04DC 99FE      1063 MOTON:  ANL     P1,#0FEH         ;TURN MOTOR ON
04DE 83        1064         RET                      ;EXIT
               1065         ;
               1066         ;THIS ROUTINE TURNS THE MOTOR OFF
               1067         ;
04DF 8901      1068 MOTOF:  ORL     P1,#01H          ;TURN MOTOR OFF
04E1 83        1069         RET                      ;EXIT
               1070         ;
               1071         END                      ;DONE
```

```
USER SYMBOLS
ARND    01B7    ARNDJP  0149    B4RET   04CC    BAKWRD  02B3    BGIN    0400    BKWRD   03B5    BUTLOP  0113    BYEBYE  0160
CASE0   0031    CASE01  0017    CASE1   0052    CASE2   008D    CASE23  0024    CASE3   00C2    CHAR    011F    CLRMEM  044B
CONPB   04C1    CONPBK  04C0    CRFIX   01AB    CRFND   00D2    CRFOND  0062    DEAD    045C    DECTST  0472    DOFF    0498
DOLF    0071    DONEF   042A    DONEL   043C    DONER   041D    ERROR   045A    FDC     0042    FDC1    0044    FDCR    009E
FDCR1   00AB    FFCK    04A2    FFDDNE  04AD    FFFIX   01B2    FINE    017B    FIRE    01CC    FIREX   01D0    FIREY   01D6
FIRST   002B    FIXDUN  0174    FIXFIN  018F    FIXUP   0189    FXCHAR  0161    FXPRNT  0191    GETSTA  0144    GOOD    0128
GTCAR   04D6    GTPRNT  0463    INBUF   0000    INCTST  045E    INLOOP  04BB    ISCHAR  01BD    JUNK1   0007    KTDUN   01E0
LDBUF   010B    LFCRCK  014A    LFDD    047B    LFFIX   01AB    LFLP1   047F    LFLP2   0481    LFSET   04D2    LFTEST  017F
LINCNT  0006    LINEFD  0478    LKHI    03A6    LKHI1   03B9    LKLO    02A6    LKLO1   02B7    LNMODE  011C    LOOPW   007A
LOP1    0491    LOP2    0493    LPRNT   0011    LPRNT1  0013    MAX     006F    MOTOF   04DF    MOTON   04DC    NOFF    010F
NOLF    011A    NOTDON  048F    NT1     01D4    OUTBUF  0001    OVR     00BA    OVR1    00B5    PAGE1   02A0    PAGE2   03A0
PIT     046B    PRNT    000A    PRNTBK  04B3    PRNTIT  01C1    RDTOPT  04C5    SAVPNT  0002    SELF    041F    SELF1   0421
SELFA   0411    SELFAA  0430    SELFB   040F    SELFBB  042E    SELFC   040D    SELFCC  042C    SETTIM  04AE    SETUP   0408
SHORT   01CA    STACHK  04C9    STATUS  0005    STBCNT  0003    STBIT1  0150    STPRNT  0159    SUB1    0139    TABLE1  0200
TEMP1   0004    TSJTF   01DC    TSTJTF  0467    VARSET  043F    WATCH   0075    WATCHD  00AE
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ASSEMBLY COMPLETE, NO ERRORS